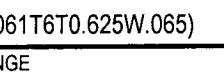


Date: Wednesday, 2/15/2006 3:46:31 PM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: CROSSBOLT SPACER		
Job Number	: 25838			Part Number	: D2743		
Estimate Number	: 10329			Drawing Number	: D2743 REV B		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	: 2/15/2006 S.O. No. : N/A			Drawing Revision	: B		
Prsht Rev.	: NC			Material	: N/A		
First Issue	: N/A			Due Date	: 3/3/2006		
Previous Run	: 24641			Qty:	200	Um:	Each
Written By	: <u>SEE COMMENT Below</u>						
Checked & Approved By	: <u>SK 06.02.16</u>						
Comment	: Est E 05.04.13 Reformat; removed tumble and deburr step KJJ LM						
<b>Additional Product</b>							
Job Number: 							
Seq. #:	Machine Or Operation:	Description :					
1.0	M6061T6T0625W065	6061-T6 Tube .625 x.065W 					
Comment: Qty.: 0.2800 f(s)/Unit Total : 56.0070 f(s) Material: 6061-T6 (WW-T-700/6) $\varnothing 0.625" \times 0.065"$ wall (M6061T6T0.625W.065) Batch: <u>M100451</u> <u>M19051</u>  <u>06/04/10</u>							
2.0	HARDINGE	HARDINGE CNC LATHE SMALL 					
Comment: HARDINGE CNC LATHE SMALL Machine as per Folio FA202 and Dwg D2743  <u>06/04/11</u> <u>200</u> <u>235.00</u>							
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 					
Comment: INSPECT PARTS AS THEY COME OFF MACHINE  <u>06/04/11</u> <u>200</u> <u>230.00</u>							
4.0	QC8	SECOND CHECK 					
Comment: SECOND CHECK  <u>06/04/11</u> <u>200</u>							
5.0	PACKAGING 1	PACKAGING RESOURCE #1 					
Comment: PACKAGING RESOURCE #1 Identify and Stock Location:  <u>06/04/11</u> <u>200</u>							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/01/14  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/15/2006 3:46:31 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CROSSBOLT SPACER

Job Number: 25838

Part Number: D2743

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL  
Inspection Level 21

06/18/11

Job Completion



U doc4.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	25838
Description: Cross Bolt Spacer	Part Number:	D2743
Inspection Dwg: D2743	Rev: B	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article. Prototype

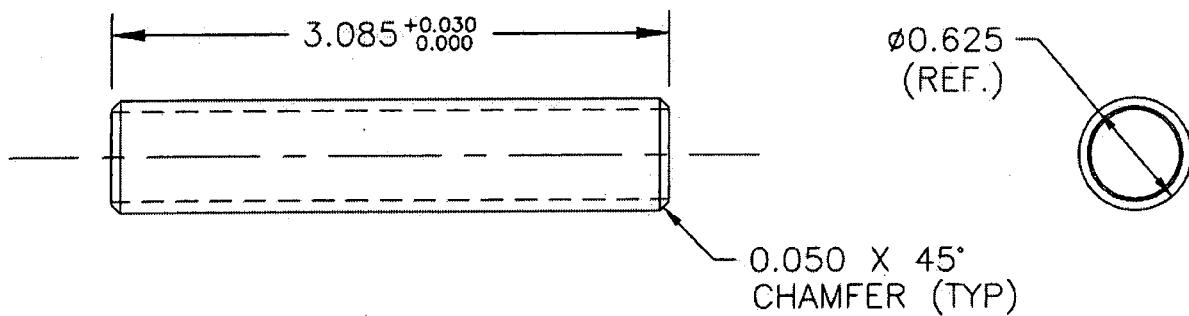
Measured by:		Audited by:		Prototype Approval:	N/A
Date:	06/04/10	Date:	06.04.10	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue	KJ/RF	



DESIGN <del>111</del>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <del>111</del>	APPROVED <i>KE</i>	DRAWING NO. D2743	REV. B SHEET 1 OF 1
DATE 98.12.08		TITLE CROSS BOLT SPACER	SCALE 1:1
A	98.04.16	NEW ISSUE	
B	98.12.08	3.085 WAS 3.060	

RELEASED  
98.12.16 DS



MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE  
NOTED  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *25838*